



**EDELBROCK E-STREET BARE CYLINDER HEADS**  
**For Small Block Ford & Chevy Engines**  
**Part #5020, 5024, 5072 & 5088**  
**INSTALLATION INSTRUCTIONS**

**Please** study these instructions carefully before installing your new cylinder heads. If you have any questions, do not hesitate to contact our **Technical Hotline at: (800) 416-8628** from 7:00 am to 5:00 pm, Monday through Friday, Pacific Standard Time.

**DESCRIPTION:** Edelbrock E-street Cylinder Heads are designed to be cost-effective replacement heads for rebuilt or near stock small block Chevy and Ford engines. Valve seats and guides are installed, but will require machining before installing valves.

**SPECIFICATIONS:** The supplied valve guides have been sized to .342" to simplify final honing. Edelbrock recommends having .001" valve stem to guide clearance on the intake side and .0015" clearance on the exhaust. The #5020 head includes intake seats suitable for an 1.90" valve, while all other heads have intake seats designed for 2.02" valves. All heads include exhaust seats for an 1.60" valve. A valve job must be completed prior to cylinder head installation. The spark plug bore is designed to accept a 14mm x 3/4" reach gasketed spark plug (Champion RC12YC is appropriate for most street compression ratios). These heads do not include exhaust crossovers and are not EGR compatible. The #5072 & #5088 Chevy heads use the '86 and earlier manifold bolt pattern (not centerbolt nor Vortec).

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Brochure #63-5020



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